



PIPE LIFTING CHOKER BELT

- Choker belts are used to roll or pull pipe or hold the pipe tightly in welding
- Aligns pipe exactly without slippage for bending, welding, etc.
- Secure extreme bends-all without damage
- Fastest tool available for positioning and handling pipe
- Fully adjustable for coating thickness
- High strength and late wear webbing for increased life and gripping efficiency
- Easily repairable in field for longer life
- Available up to 60" pipe diameter and up to 14,5 ton (28 ton/double choker belt) capacity.
- Replacement Parts Available.



- For heavy duty work, we manufacture double choker belts.
- Single point lift for easy lifting and positioning



Model	Max. Pipe Diameter		Belt Width		Approx Weight		Rated Capacity	
	inches	mm	inches	mm	lbs.	kg	lbs.	kg
CB-10"	10"	254	9,5"	240	50	23	8,818	4,000
CB-12"	12"	305	9,5"	240	93	42	8,818	4,000
CB-14"	14"	356	9,5"	240	109	49	8,818	4,000
CB-16"	16"	406	9,5"	240	115	52	8,818	4,000
CB-18"	18"	457	9,5"	240	120	54	8,818	4,000
CB-20"	20"	508	9,5"	240	125	57	8,818	4,000
CB-24"	24"	607	9,5"	240	187	85	17,636	8,000
CB-26"	26"	660	9,5"	240	187	85	17,636	8,000
CB-28"	28"	711	9,5"	240	140	90	17,636	8,000
CB-30"	30"	762	9,5"	240	142	100	17,636	8,000
CB-36"	36"	660	9,5"	240	160	110	22,046	10,000
CB-40"	40"	1016	9,5"	240	190	125	22,046	10,000
CB-42"	42"	1067	9,5"	240	200	135	22,046	10,000
CB-48"	48"	1219	9,5"	240	210	150	28,660	13,000
CB-56"	56"	1422	9,5"	240	225	180	28,660	13,000
CB-60"	60"	1524	9,5"	240	235	225	31,967	14,500

- 5 to 1 design factor standard
- 7 to 1 design factors available upon request
- Higher capacities available on special request

Designed to meet or exceed: ASME B30.9 Slings, B30.20 Below-the-Hook Lifting Devices
AWS D14.1 Welding Procedures